

# Work Order ID 108538

**\*108538\***

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October-18-13 11:14:17 AM

Item ID: D2570

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Bushing

Start Date: 19/10/2013 Start Qty: 300.00

**\*300\***

Cust Item ID:

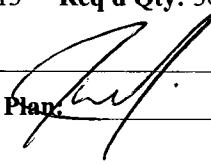
Required Date: 29/10/2013 Req'd Qty: 300.00

**\*300\***

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2570	Rev B

100	Hardinge CNC LATHE SMALL	0.00							
<b>*100*</b>									
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	Machine as per folio FA258Debur								

DAS 44 13/10/23 196 0

DAS 40 13/10/24

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

DAS 44 13/10/23 196 0

120	QC8- Inspect parts - second check	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

13-10-24 196 0



**Work Order ID 108538****\*108538\***

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Item ID: D2570 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Bushing  
Start Date: 19/10/2013 Start Qty: 300.00 **\*300\*** Cust Item ID:  
Required Date: 29/10/2013 Req'd Qty: 300.00 **\*300\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST011</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

196x DAS 13-10-25  
28  
9-89

13-10-25

13-10-25

# Picklist Print

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Work Order ID: 108538

Parent Item: D2570

Parent Item Name: Bushing

Start Date: 19/10/2013

Required Date: 29/10/2013

Start Qty: 300.00

Required Qty: 300.00

Comments: IPP E02.08.29 Re-format; Removed finishing; Material change KJ  
IPP F 07.07.06 rev B dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750 303 Round Bar 0.750		Purchased	No			100	f	24.3000	0.0771	25			

## Location

## Loc Qty

## Loc Code

MAT028

9.983

→ 123313

9.983

MAT029

14.317

→ 125387

3.027

→ m126618

11.29

NO MAT'L  
Left.

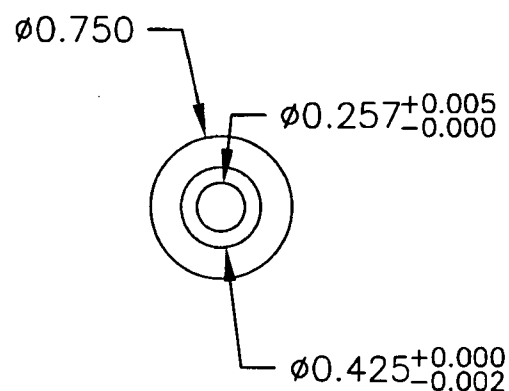
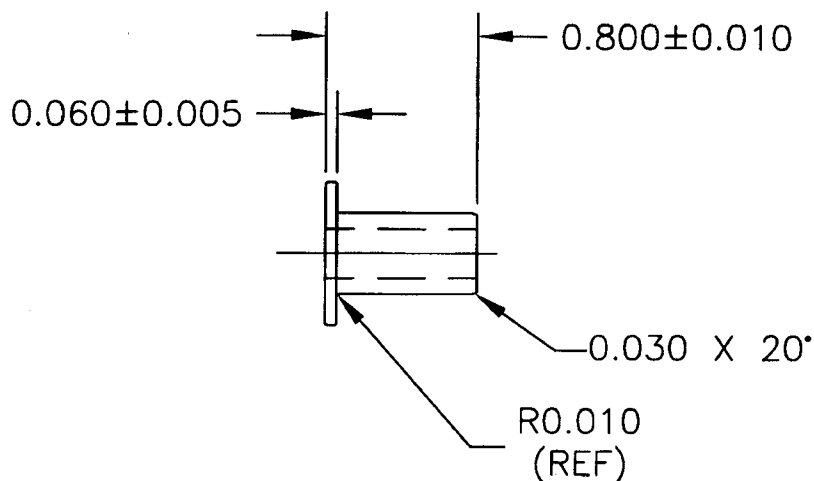
DAS 13/10/24  
40  
9-89

15.6 → END OF BATCH



**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

**RELEASED**  
07.06.28 *[Signature]***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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